



Dart Aerospace Ltd.
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D3873-1
Job Sheet 200442



Part No: D3873-1

Job Qty: 160 pcs

Part Name: Bushing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/11/19

Job Tracking No:

Due Date: 11/22/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier	Sign-off
					Setup Run Hrs Hrs	Workcenter / Supplier Lead Time	
100	Hardinge - 1	160 pcs	11/22/19	11/22/19	0.50 7.08	Hardinge - 1	9/11/19-11-12
110	QC 2	160 pcs	11/22/19	11/22/19	0.00 0.00	QC 2 - 1	
						QC 2 - 12	
						QC 2 - 14	
						QC 2 - 17	
						QC 2 - 19	
						QC 2 - 2	
						QC 2 - 20	
						QC 2 - 22	
						QC 2 - 23	
						QC 2 - 25	
						QC 2 - 32	
						QC 2 - 33	
						QC 2 - 35	
						QC 2 - 39	
						QC 2 - 4	
						QC 2 - 40	
						QC 2 - 44	
						QC 2 - 45	
						QC 2 - 48	
						QC 2 - 49	
						QC 2 - 50	
						QC 2 - 51	
						QC 2 - 52	
						QC 2 - 57	
						QC 2 - 62	JB 19-11-12
						QC 2 - 63	
						QC 2 - 8	
						QC 2 - 66	
						QC 2 - 64	
						QC 2 - 65	



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Container No: S230837



Part: D3873-1

Job No: 200442

Serial No/Batch: S230837

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/12/19

120 QC 8	160 pcs	11/22/19	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	19-11-12
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
130 Packaging 3-1 - Stock - B4B 160 pcs		11/22/19	0.00 0.00	Packaging 3 - 1 - B4B	FP-001 14-11-12
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	

				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	160 pcs	11/22/19	0.00 0.00	QC 21 - SA - 21	NOV 11 2019
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op 100 - (Hardinge) 1-TURN AS PER FOLIO FA806 & DWG D3873 ,
 Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB)
 120 - (QC8- Inspect parts - second check)
 130 - (Identify as per dwg & Stock Location: _____) LOCATION : FP001
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.625	303 Round Bar 0.625"	9.6000 ft (.06 ea)	100-Hardinge - 1	S203772

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Hardinge - 1	M303R0.625	10	31	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.305Inches + 0.000 - 0.002	0.305 0.303	.3042	
2	Bushing	0.191Inches + 0.005 - 0.001	0.196 0.190	.192	
3	Bushing	0.563Inches ± 0.010	0.573 0.553	.563	
4	Bushing	0.060Inches ± 0.005	0.065 0.055	.061	
5	Bushing	0.600Inches ± 0.010	0.610 0.590	.601	
6	Bushing	0.010Inches ± 0.010	0.020 0.000	.015	Radius
7	Bushing	0.030Inches ± 0.010	0.040 0.020	.030	
8	Bushing	20.0Degrees ± 0.5	20.5 19.5	20.°	

Plex 11/11/19 1:37 PM DART.LAMARCHE.MATHIEU